



# CONCEPT EXPLORATION LESSONS LEARNED

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# *Agenda*

- **Introduction**
- **New Ship Studies**
- **Modified Repeat / Conversion Studies**
- **Systems Engineering**
- **Future Research Opportunities**



## ***Introduction - What is JCC(X)?***

- **Mobile, self-sustaining sea based battle management capability**
- **An in-theater command and control headquarters should land-based facilities become unavailable, constrained or threatened**
- **A replacement for existing maritime command and control ships**



# Command Ships Today ... At A Glance

## USS CORONADO (AGF-11)



- 3rd Fleet, San Diego
- CREW: 25 OFF / 31 CPO & 389 ENL
- CJTF/MCC: 263 OFF/77 CPO & 420 ENL

## USS MOUNT WHITNEY (LCC-20)



- 2nd Fleet, Norfolk
- CREW: 42 OFF / 42 CPO & 605 ENL
- CJTF/MCC: 362 OFF/45 CPO & 321 ENL

## COMFIFTHFLT COMPOUND BAHRAIN



- 5th Fleet, Bahrain
- Staff: 80 Off/110 ENL/20 CIV

## USS LASALLE (AGF-3)



- 6th Fleet, Gaeta
- CREW: 24 OFF / 32 CPO & 404 ENL
- CJTF/MCC: 193 OFF/ 27 CPO & 365 ENL

## USS BLUE RIDGE (LCC-19)



- 7th Fleet, Yokosuka
- CREW: 40 OFF / 44CPO & 650 ENL
- CJTF/MCC: 358 OFF/36 CPO & 499 ENL



# ***What are the Required Capabilities?***

- **Capable of hosting an embarked Combined Joint Task Force (CJTF) Commander and component staffs**
  - ⌢ **Hotel Services**
  - ⌢ **Flexible Mission Space**
  - ⌢ **Robust C4ISR Suite based on Commercial Off-The-Shelf (COTS) technology**
- **Mobile**
  - ⌢ **Speed**
  - ⌢ **Range**
- **Survivable**
- **Interoperable with Joint services, allied and coalition forces, and Non-Government Organizations (NGO) as needed**



# ***Concept Exploration Activities***

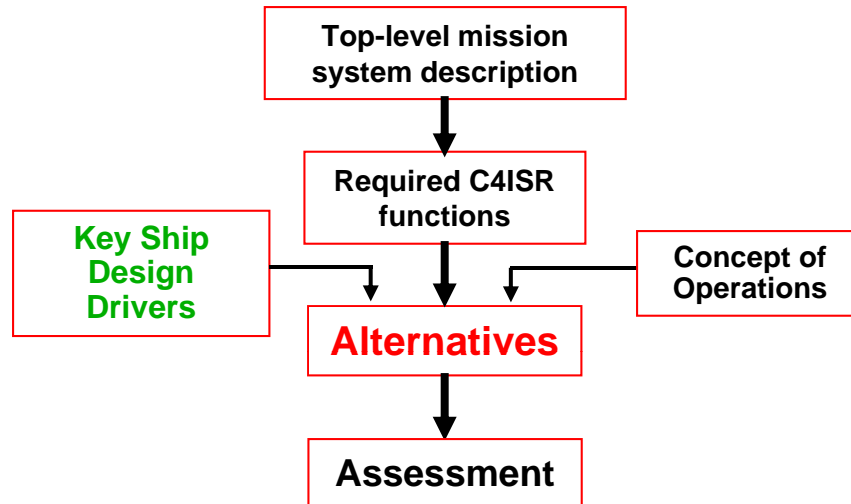
- **Conduct an Analysis of Alternatives**
  - ⌚ **Find out what the product should do**
- **Develop Operational Requirements (ORD)**
  - ⌚ **Precisely define user's expectations**
- **Develop Acquisition Documentation**
  - ⌚ **Gain approval to proceed into development**
- **Develop System Requirements and Procurement Documentation**
  - ⌚ **Includes P-SPEC, RFP, SOW, etc**
  - ⌚ **Place next development stage under contract**
- **Develop Cost Estimates**
  - ⌚ **Support Budgeting Process (PPBS)**

A ship design is no longer a product of Concept Exploration



# Ship Studies

## A tool for Developing Requirements



### Key Ship Design Drivers

- Size of Staff
- MSC vs Navy Crew
- Survivability
- Speed

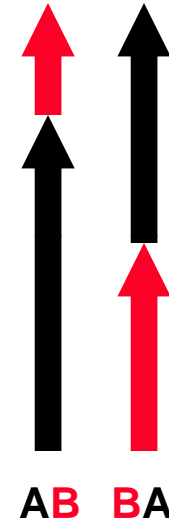
### Alternatives

- Type of Platform
  - ↳ New Design Ships
  - ↳ Modified Repeats
  - ↳ Conversions
  - ↳ SLEPS
- C<sup>2</sup> Capability
  - ↳ Dedicated Command Ship
  - ↳ Part of a Distributed Option



## ***New Ship Studies - Design Space***

- **AOA is interested in Cost vs Capability**
- **The incremental cost of a particular capability depends on the order in which capabilities are added**
- **Averaging cost of adding a capability across multiple ship concepts provides a better metric**
- **JCC(X) new ship studies employed a systematic examination of the impact of design variables under study**

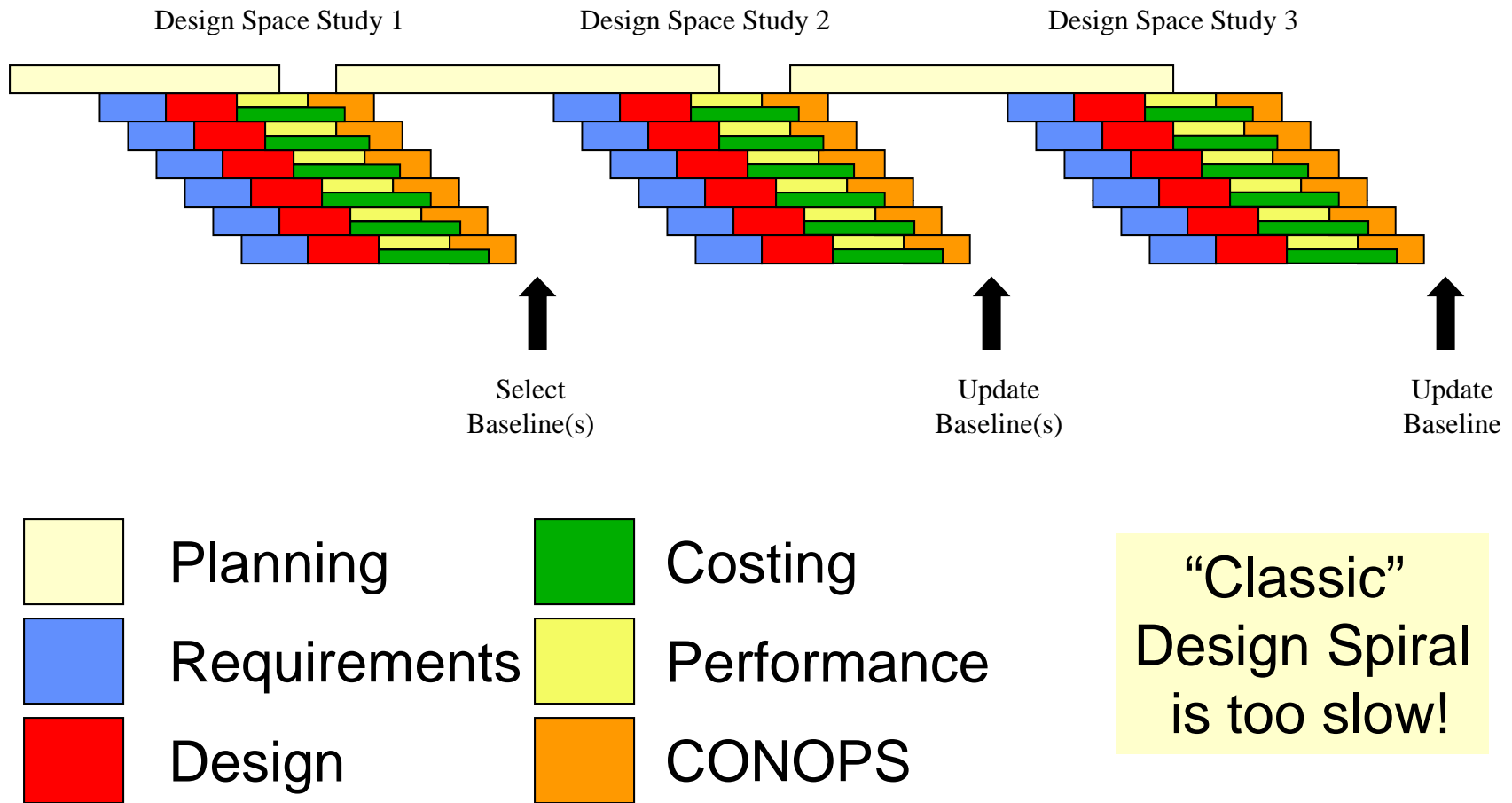






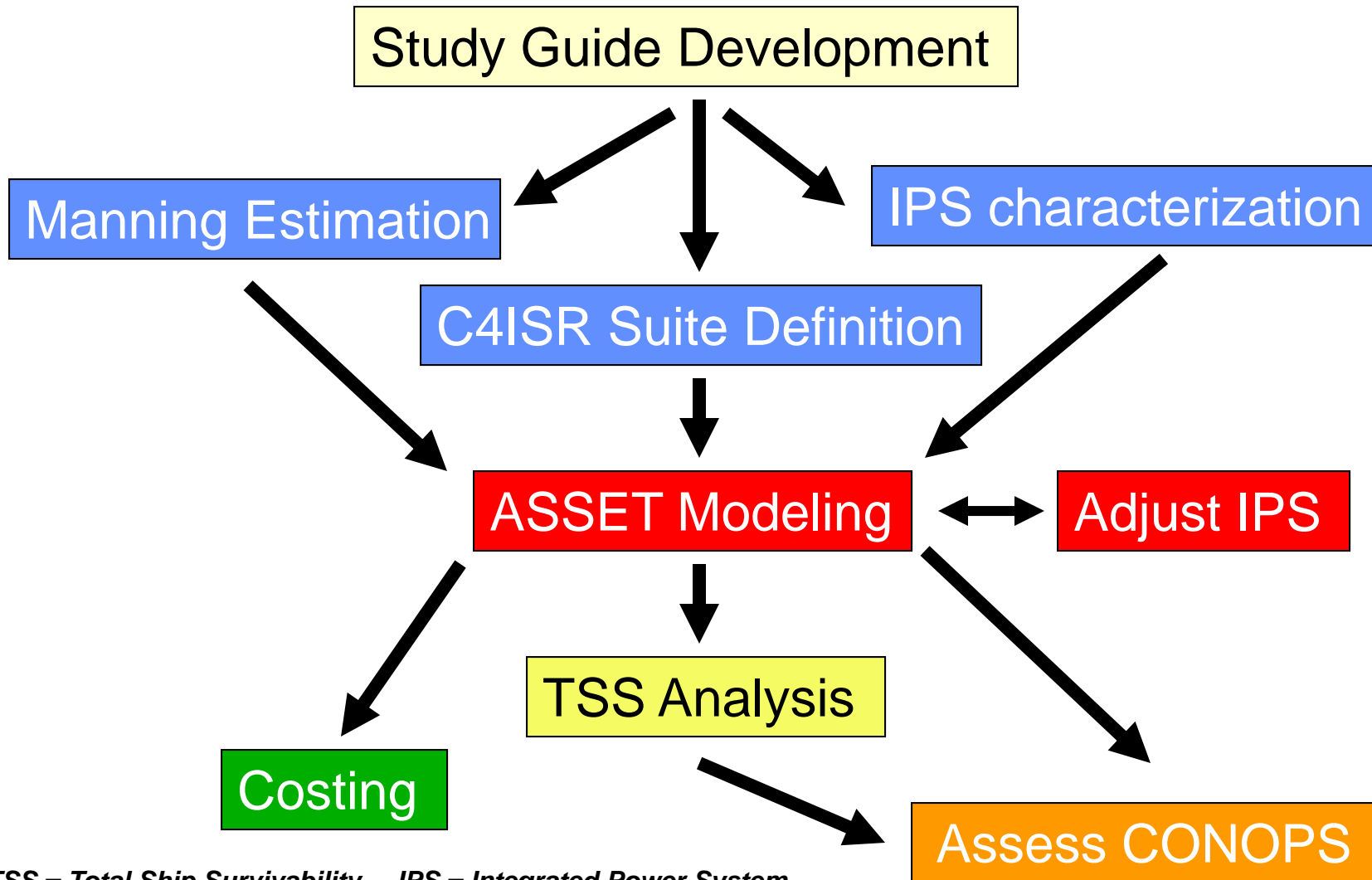
# Planning New Ship Studies

## “Parallel - Serial Process”





# New Ship Concept Study



TSS = Total Ship Survivability    IPS = Integrated Power System



# ***Challenges in Comparing Ship Concepts***

- **Changing Sets of Assumptions**
- **Naval Architects and the Learning Curve**
- **The “Artistic” component of Naval Architecture**
  - ⊘ **Lack of Reproducible Results**
- **Synergistic effects of different feature sets**
- **Operator error**
- **Synthesis Tool bugs ...**  
**(undocumented features)**

***Need to Identify and Control Errors***

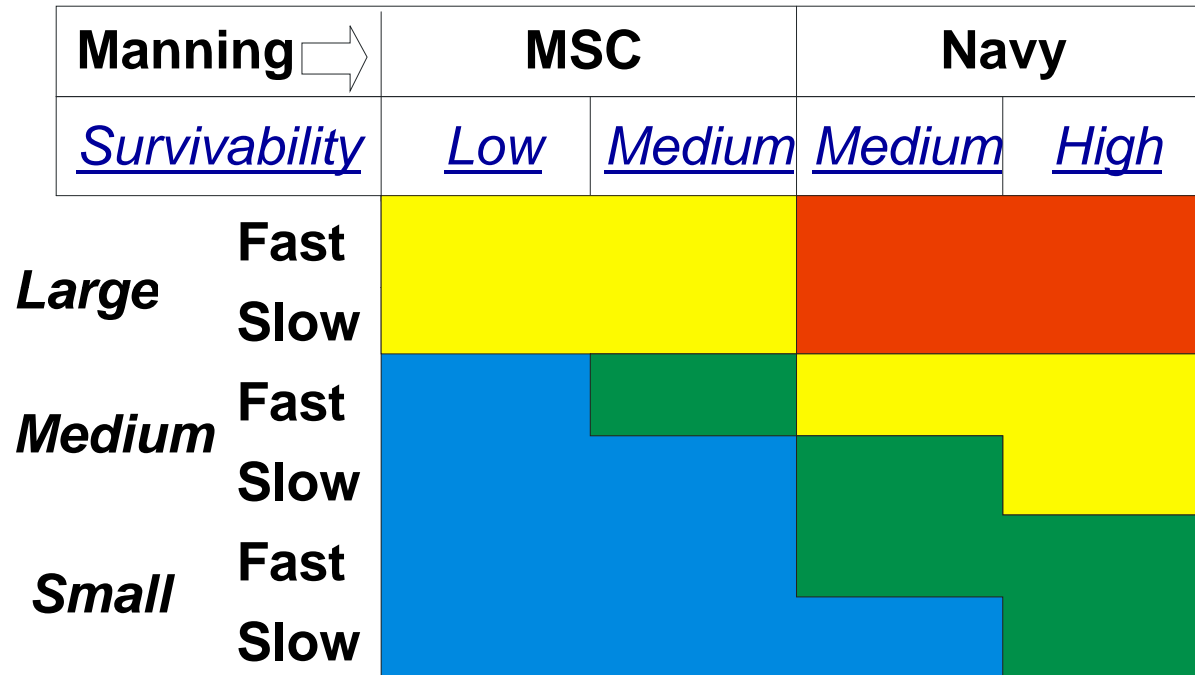


# ***Controlling Errors in Concept Comparisons***

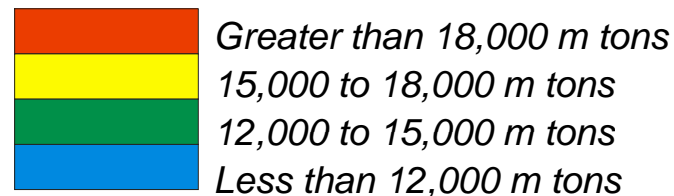
- **Develop Study Guides**
  - ↳ **Document Assumptions and Processes**
- **Limit impact of the Learning Curve**
  - ↳ **Conduct Studies in Blocks**
  - ↳ **Use the same design team**
- **Use “Design of Experiments” to define concept requirements and analyze results**
- **Automate comparison of synthesis tool (ASSET) results to identify anomalies**
- **Use regression analysis to identify potential discontinuities**



# Presenting Results: Contour Maps



↑      ↑  
**Staff**    **Ship**  
**Size**      **Speed**



**Light Ship Displacement**

**Trends often more  
 Important than  
 Actual Values**



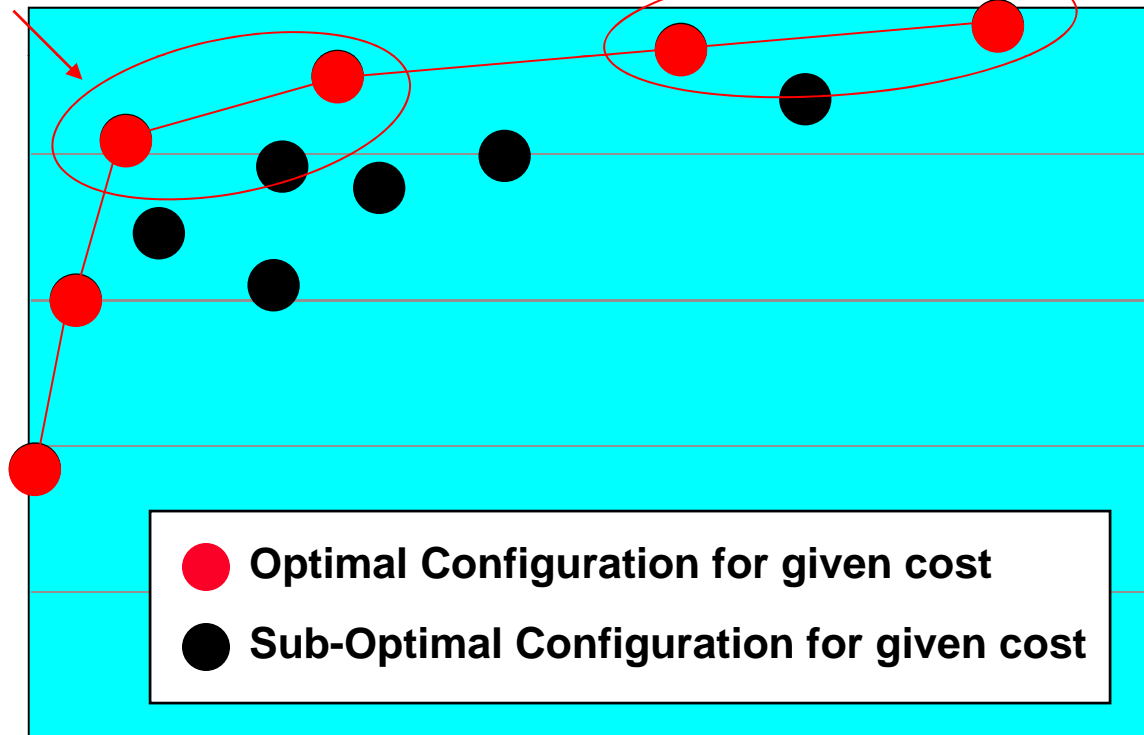
# Presenting Results: Cost Capability Curves

## Ship Survivability

Range for ships with less threat exposure

Range for ships with significant threat exposure

Probability of Survival



Cost of Additional Features



# ***Modified Repeat / Conversion Studies***

- **More Difficult than new design**
  - ⌚ **Hard to obtain accurate technical data**
- **To keep study costs down ...**
  - ⌚ **Eliminate less promising candidates using compelling arguments instead of modeling**
  - ⌚ **Limit modeling to the minimum required to show cost effectiveness**
- **Modified Repeats are generally not cost effective if<sup>1</sup>:**
  - ⌚ **The mission of the baseline ship is significantly different, or**
  - ⌚ **More than two hulls are required**

***JCC(X) studies showed that Modified Repeats and Conversions, while sometimes competitive, are not clearly more cost effective than new designs.***



# ***Conversion Example Destroyer/Submarine Tender***

## **Advantages**

- Large Low Mileage Ships
- Technically Feasible
- 73% of light ship is “free”
  - ⌘ Hull
  - ⌘ Machinery
  - ⌘ Electric plant



## **Disadvantages**

- Precision scrapping of 27%
- New work is inefficient
  - ⌘ Waterfront vice Shop
- Resulting ship unattractive
  - ⌘ Poor Seakeeping
  - ⌘ Single Screw Steam Plant
  - ⌘ Low sustained speed (19 kts)
  - ⌘ Forced Fit solution
  - ⌘ 15 year old hull
  - ⌘ Cost rivaling a new ship

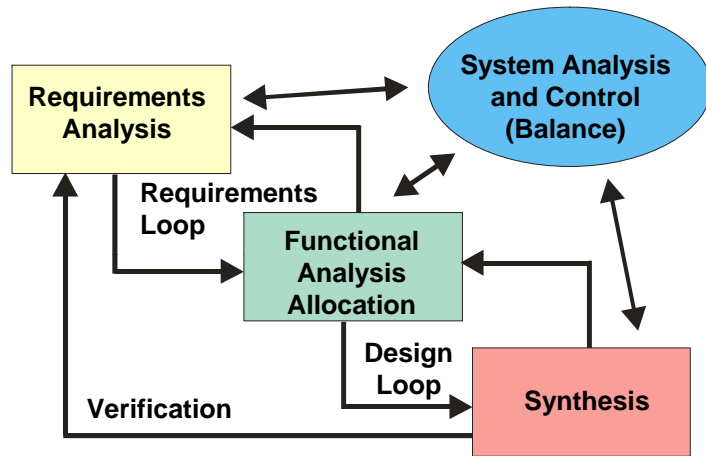
***Study Based on Industrial Efficiency  
Not on detailed ship modeling***



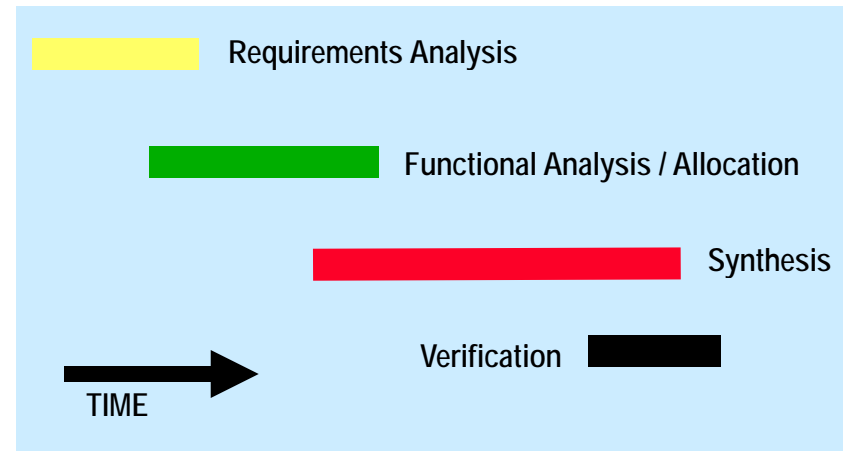


# Systems Engineering

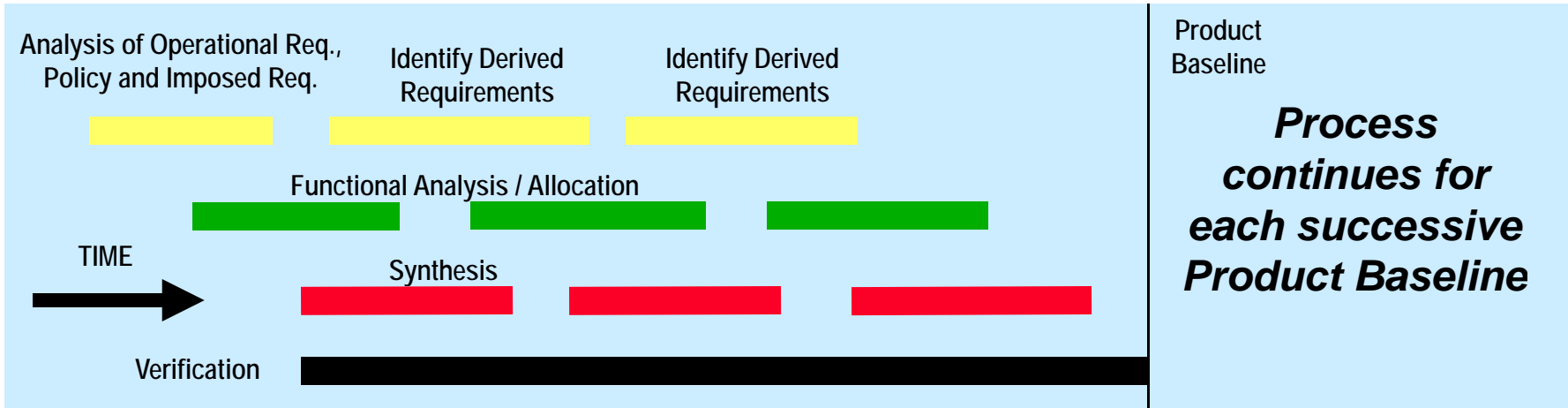
## Classic Systems Engineering Process



## Typical Interpretation



## Actual Practice





# ***Systems Engineering Observations***

- **Three types of Requirements**
  - ⊘ **Direct - “owned” by the customer**
    - γ **ORD**
    - γ **Policy, Practices, and customs**
  - ⊘ **Derived - “owned” by the designer**
  - ⊘ **Imposed - come from external organizations**
- **Requirements Traceability Tools should:**
  - ⊘ **Identify the type of requirement**
  - ⊘ **Identify the source of the requirement**
    - γ **Direct - which document (ORD, Instruction, etc)**
    - γ **Derived - which configuration items**
    - γ **Imposed - which document (Law, standard, etc)**

***Need to know who has Change Authority for each Requirement***



# ***Future Research Opportunities***

- **Experimental Design Tools**
  - ⌚ **Need tools to identify which design tools should be used and how they link**
- **Genetic Algorithms**
  - ⌚ **Eliminate “Learning Curve” to develop optimal configuration for each concept**
- **Error Analysis Tools and Procedures**
  - ⌚ **Currently no way of knowing whether modeling errors are significant**
  - ⌚ **Build error analysis into existing tools**
- **Requirements Risk Analysis**
  - ⌚ **Identify Requirements that are likely to change and use risk management tools to address the problem**
    - γ **Margin Policy**
    - γ **Open Systems Architectures**