

# DEPARTMENT OF THE NAVY OFFICE OF THE CHIEF OF NAVAL OPERATIONS 2000 NAVY PENTAGON WASHINGTON, D.C. 20350-2000

IN REPLY REFER TO

OPNAVINST 9094.1B N86

01 August 1996

#### OPNAV INSTRUCTION 9094.1B

From: Chief of Naval Operations

Subj: FULL POWER AND ECONOMY TRIAL REQUIREMENTS FOR NON-NUCLEAR

SURFACE SHIP CLASSES

Ref: (a) FXP-4 Mobility (MOB) Exercises (NOTAL)

(b) NAVSEA S9086-C4-STM-000/CH-094 R1 Trials

(c) NAVSEA SL101-AA-GYD-010 Energy Conservation

Encl: (1) Composite Listing of Non-Nuclear Active Fleet Surface Ships, Full Power and Economy Trial Requirements

(2) Sea Water Injection Temperature Correction Tables

(3) Time-Out-of-Dock and Ship Age Correction Tables

(4) Fuel Temperature Correction Table

(5) Sample Full Power Trial Computations

#### 1. Purpose

- a. To provide full power and economy trial requirements for non-nuclear surface ship classes for trials conducted for any reason other than contract trials and to delineate reporting procedures for updating trial requirements.
- b. To update enclosure (1) by adding new ship classes, deleting obsolete classes and revising, where required, existing ship class requirements.
- 2. Cancellation OPNAV Instruction 9094.1A.
- 3. <u>Applicability</u> This instruction applies to all non-nuclear surface ship power and economy trials conducted for any reason other than contract trials.
- 4. <u>Discussion</u> Reference (a) provides general guidelines for conducting engineering trial. Enclosure (1) tabulates full power and economy trial requirements based on calculations, design requirements, and actual standardization trial results. The full power trial requirement for all non-nuclear surface ships is based on developing 95 percent of the design rated full power shaft horsepower (SHP).

#### 0 1 AUG 1996

- a. Full power trial measurement for those ships without torsionmeters installed is based on propeller RPM related to 95 percent of design full power. Enclosures (1) through (4) provide the requirements and allowances for various other factors such as displacement, ship's age, seawater injection temperature, time-out-of-dock, and fuel temperature, which further correct the actual propeller RPM required to demonstrate full power.
- b. Full power trial measurement for those ships provided with installed torsionmeters is based on a direct reading of the SHP (95 percent of design full power).
- c. Enclosure (5) provides sample computations for establishing full power requirements for various ship classes.

#### 5. Policy

- a. Full power trials shall be conducted for a minimum duration of 1 hour and at a minimum depth of water as prescribed by reference (b). As directed by the observing senior engineer, extended full power demonstration may be necessitated because of observed dynamic changes in plant performance/stability. All full power trials shall be conducted with a 75 percent minimum liquid load (including bulk cargo tanks) at the commencement of the trial. Fleet/Type commanders shall determine when full power and economy trials are to be conducted and they shall ensure machinery alignments during these trials are in accordance with design heat balance diagrams, propulsion operating guides, and reference (c).
- b. Economy trials shall be conducted as specified by fleet/ type commanders and they shall ensure machinery alignments during economy trials conform to propulsion operating guides and reference (c).
- c. Full power and economy trials may be conducted in conjunction with engineering trials conducted for competitive exercises, and Board of Inspection and Survey Underway Material Inspections. Full power and economy trials shall not be conducted in conjunction with Builders and Acceptance Trials governed by contract specifications. The requirements and factors delineated in enclosures (1) through (4) are applicable to full power and economy trials.

#### 6. Responsibilities

a. Fleet commanders and type commanders shall direct engineering trial requirements using enclosures (1) through (5) and reference (a) as the basis. All recommended corrections and changes will be provided to Commander Naval Sea Systems Command (COMNAVSEASYSCOM) code SEA 03X.

b. COMNAVSEASYSCOM (SEA 03X) will review all engineering trials and issue message changes to this instruction, based on calculations, design requirements, and review of engineering trials conducted, with the concurrence of Chief of Naval Operations (N86). A formal change to this instruction will be issued annually to incorporate all message changes.

#### 7. Action

a. Reports of all satisfactory and unsatisfactory engineering trials shall be provided to COMNAVSEASYSCOM (SEA 03X). The report of an unsatisfactory trial is particularly important because it can be used to provide information on design or material problems that preclude a successful trial.

#### 8. Reports and Forms

- a. Reports shall be completed using the applicable OPNAV 9094 series forms. Completed reports are assigned report control symbol OPNAV 9094-1 and are approved for three years from the date of this instruction.
- b. The following forms are available through normal Navy supply channels (Ser NAVSUP P-2002):
- OPNAV 9094/1A (5/79) Engineering Trial Report Letter S/N 0107-LF-090-9405
- OPNAV 9094/1B (5/79) Engineering Trial Report Trial Data (Steam Turbine Driven Ships with Oil Fired Boilers)

Sheet	1	S/N	0107-LF-090-9410
Sheet	2A	S/N	0107-LF-090-9415
Sheet	2B	S/N	0107-LF-090-9420
Sheet	3	S/N	0107-LF-090-9425

OPNAV 9094/1C (5/79) Engineering Trial Report - Trial Data (Diesel Driven Ships)
Sheet 1 S/N 0107-LF-090-9430
Sheet 2 S/N 0107-LF-090-9435

#### 0 1 AUG 1996

OPNAV 9094/1D (5/79) Engineering Trial Report - Trial Data (Gas Turbine Driven Ships)

Sheet 1 S/N 0107-LF-090-9440 Sheet 2 S/N 0107-LF-090-9445

DANIEL J. MURPHY, JR.
Director, Surface Warfare
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COMPOSITE LISTING OF NON-NUCLEAR
ACTIVE FLEET SURFACE SHIPS,
FULL POWER
AND
ECONOMY TRIAL
REQUIREMENTS

## OPNAVINST 9094.1B 01 AUG 1996

## TABLE OF CONTENTS

CLASS	PAGE NO.
AD 37 & 41	. 4
AE 26	. 5
AGF 3	6
AFG 11	. 7
AO(J)177	8-9
AOE 1	10
AOE 6	11-12
AOE 10	13-14
AOR 1	15
ARS 50	16
AS 31	17-18
AS 33	19
AS 36 & 39	20
ATS 1	21
CG 47	22-23
CV 60	24
CV 63	25
CV 66	26
CV 67	27
DD 963	28-29

## 0 1 AUG 1996

## TABLE OF CONTENTS (Cont.)

HULL	4	PAGE NO
DDG	51	30-31
DDG	993	32-33
FFG	7	34-35
LCC	19	36
LHA	1	37
LHD	1	38
LPD	4	39-40
LPH	2	41
LSD	36	42
LSD	41	43-44
LSD	49	45-46
LST	1182	47-48
MCM	1	49-50
MCS	12	51
MHC	51	52
PC 1		53

### AD 37 AND 41 CLASSES

Applicable to the following ships:

AD 37, 38, 41, 43 and 44

Main Propulsion Machinery

Steam Turbine Double Reduction Gear Design SHP 20,000 Design RPM 150

Propellers

No. Installed 1

Type Fixed Pitch

Diameter 18'

Pitch 16'-10" at 0.7 Radius

No. of Blades 6

Full Power Trial Requirements (based on 95% of design SHP and

Displacement (tons)	Mean Draft	trial data) Full Power Propeller RPM	Fuel (gal/hr) SF-76	JP-5
16,000 17,000	18'-11" 19'-10"	148.0 147.5	1802	1840
18,000	20'-8"	147.0		
19,000	21'-6"	146.0		
20,000	22'-5"	145.5		
21,000	23'-4"	145.0		

Use Group 3 Injection Temperature Correction Table.

Speed		Fuel (gal/	hr)
(knots)	RPM	SF-76	JP-5
10	68	466	476
15	100	869	888

## OPNAVINST 9094.1B 01 AUG 1996

#### AE 26 CLASS

Applicable to the following ships:

AE 27, 28, 29, 33, 34 and 35

Main Propulsion Machinery

Steam Turbine Double Reduction Gear Design SHP 22,000 Design RPM 115

#### Propellers

No. Installed 1

Type Fixed Pitch

Diameter 20'

Pitch 22.16' at 0.7 Radius

No. of Blades 6

Full Power Trial Requirements (based on 95% of design SHP and trial data)

Displacement (tons)	Mean Draft	Full Power Propeller RPM	Fuel (gal/hr) SF-76	JP-5
14,000 15,000 16,000 17,000 18,000 19,000 20,000	21' 22'-1 1/2" 23'-3" 24'-4" 25'-5 1/2" 26'-6 1/2" 27'-8 1/2"	113.0 113.0 112.5 112.5 112.5 112.0 112.0	1837	1876

Use Group 3 Injection Temperature Correction Table.

Speed		Fuel (gal/h	ır)
(knots)	RPM	SF-76	JP-5
15 18	7 <b>4</b> 90	815 1096	832 1119

#### 0 1 AUG 1996

#### AGF 3 CLASS

Applicable to the following ship:

AGF 3

Main Propulsion Machinery

Steam Turbine Double Reduction Gear

Design SHP 24,000 Design RPM 235

Propellers

No. Installed 2

Type Fixed Pitch

Diameter 12'-6"

Pitch 11'-10 5/8" at 0.7 Radius

No. of Blades 5

Full Power Trial Requirements (based on 95% of design SHP and trial data)

Displacement (tons)	Mean Draft	Full Power Propeller RPM	r SF-76	Fuel (gal/hr) JP-5
8,000 9,000 10,000 11,000 12,000 13,000 14,000 15,000	13'-8" 15'-1" 16'-3" 17'-5" 18'-7" 19'-9" 21'-1" 22'-2"	231 229 228 227 225 224 223 222	2075	2121

Use Group 3 Injection Temperature Correction Table.

Speed		Fuel (gal/h	
(knots)	RPM	SF-76	JP-5
10 15	100 151	510 882	524 904

#### 0 1 AUG 1996

#### AGF 11 CLASS

Applicable to the following ship:

AGF 11

Main Propulsion Machinery

Steam Turbine Double Reduction Gear Design SHP 24,000 Design RPM 235

Propellers

No. Installed 2

Type Fixed Pitch

Diameter 12.5'

Pitch 11.8' at 0.7 Radius

No. of Blades 5

Full Power Trial Requirements (based on 95% of design SHP and trial data)

Displacement (tons)	Mean Draft	Full Power Propeller RPM	Fuel (gal/hr) SF-76	JP-5
13,500 14,000 14,500 15,000 15,500 16,000 16,500 17,000	18'- 4" 18'-10" 19'- 4" 19'-11" 20'- 5" 20'-11" 21'- 5" 21'-11"	221.5 221.0 220.5 220.0 219.5 219.0 218.5 218.0	2224	2270

Injection Temperature Correction Table
Injection Temperature °F Correction Factor

75 and below 1.000 80 0.998 85 0.996

Speed		Fuel (gal/hr	`)
(knots)	RPM	SF-76	JP-5
10 15	110 164	584 1046	596 1068

#### AO(J) 177 CLASS

Applicable to the following ships:

AO 177, 178, 179, 180 and 186

Main Propulsion Machinery

Steam Turbine Double Reduction Gear

Design SHP 24,000 Design RPM 100

#### Propellers:

No. Installed 1

Type Fixed Pitch

Diameter 21'

Pitch 25' 9-1/2" at 0.7 Radius

No. of blades 5

## Full Power Trial Requirements (based on 95% of design SHP and trial data)

Displacement		Full Pov Propelle		Fuel (gal/hr)
(tons)	Mean Draft	RPM	SF-76	JP-5
22,000	20' 0"	101.0	1838	1876
24,000	22' 8-3/4"	101.0		
26,000	24' 4-1/2"	100.5		
28,000	26' 0"	100.5		
30,000	27' 8-3/8"	100.0		
32,000	29' 3-5/8"	100.0		
34,000	30' 9-5/8"	99.5		
36,000	32' 5"	99.0		
38,000	33' 11-3/8"	98.5		

Use Group 3 Injection Temperature Correction Table.

#### Economy Trial Requirements

#### 1 Boiler Operations

Speed		Fuel (gal/hr)		
(knots)	RPM	SF-76	JP-5	
10	48	550	596	
15	70	924	943	

## 0 1 AUG 1996

## AO 177(J) CLASS (Cont'd)

## 2 Boiler Operations

Speed		ruei (gal/hr)		
(knots)	RPM	SF-76	JP-5	
15	70	966	986	
20	93	1706	1740	

#### AOE 1 CLASS

Applicable to the following ships:

AOE 1, 2, 3, and 4

Main Propulsion Machinery

Steam Turbine Double Reduction Gear Design SHP 100,000 Design RPM 140

Propellers

No. Installed 2

Type Fixed Pitch

Diameter 23'

Pitch 23.328' at 0.7 Radius

No. of Blades 6

Full Power Trial Requirements (based on 95% of design SHP and trial data)

Displacement (tons)	Mean Draft	Full Power Propeller RPM	Fuel (gal/hr) SF-76	JP-5
34,000 36,000 38,000 40,000 42,000 44,000 46,000 48,000 50,000 52,000	27' 28' 4-1/4" 29' 7-3/4" 31' 32' 3" 33' 6" 34' 8-1/2" 35' 10-1/2" 37' 38'	142.0 8578 141.5 141.0 140.5 140.0 139.5 139.0 138.5 138.0 137.5	8756	

Use Group 3 Injection Temperature Correction Table.

Economy Trial Requirements

Speed		Fuel (gal/h	r)
(knots)	RPM	SF-76	JP-5
15 20	72 96	1853 3071	1892 3135

Enclosure (1)

## OPNAVINST 9094.1B **01 AUG 1996**

#### AOE 6 CLASS

Applicable to the following ships:

AOE 6 and 7

Main Propulsion Machinery

Gas Turbine Double Reduction Reverse Gear
Gas Turbine Engines Four G.E. LM2500
Design BHP & RPM 26,250 @3600 RPM
Design SHP 100,000
Design RPM 140

Propellers

No. Installed 2
Type Fixed Pitch
Diameter 23'
Pitch 24.43'at 0.7 Radius
No. of blades 6

Full Power Trial Requirements (determined from torsionmeter readings equivalent to 95% of design SHP (47,500 SHP/shaft))

#### CAUTION

Ensure the torque split between engines on a shaft does not exceed 6,000 ft-lbs

Notes: No allowances need to be made for varying displacement, hull fouling, etc.

Fuel (gal/hr) SF-76 JP-5 6038 6162

## 0 1 AUG 1996

## AOE 6 CLASS (Cont'd)

Speed		Split Pl Fue (ga		Full	Power Mode Fuel (gal/hr)
(knots)	RPM	SF-76	JP-5	SF-76	JP-5
15 20	68 91	1448 2264	1478 2310	1856 2754	1894 2810
		Trail Sh Fue			
Speed (knots)	RPM	(gal/hr) SF-76	JP-5		
15	83	1305	1332		

#### 0 1 AUG 1996

AOE 10 CLASS

Applicable to the following ship:

AOE 10

Main Propulsion Machinery

Gas Turbine Double Reduction Reverse Gear
Gas Turbine Engines Four G.E. LM2500
Design BHP & RPM 26,250 HP @3600 RPM
Design SHP 100,000
Design RPM 140

Propellers

No. Installed 2

Type Fixed Pitch

Diameter 23'

Pitch 24.43'at 0.7 Radius

No. of blades 6

Full Power Trial Requirements (determined from torsionmeter readings equivalent to 95% of design SHP (47,500 SHP/shaft))

#### CAUTION

## ENSURE the torque split between engines on a shaft does not exceed 6,000 ft-lbs

Note: No allowances need to be made for varying displacement, hull fouling, etc.

Fuel (gal/hr) SF-76 JP-5

\* Data not listed will be provided as Change Notices when existing data has been reviewed and incorporated.

#### AOE 10 CLASS (Cont'd)

Economy Trial Requirements:

Speed		Split Plant Mode (gal/hr)			Full Power Mode (gal/hr)	
(knots)	RPM	SF-76		SF-76	JP-5	
15	*	*	*	*	*	
20	*	*	*	*	*	

Trail Shaft Mode
Fuel
Speed (gal/hr)
(knots) RPM SF-76 JP-5

<sup>\*</sup> Data not listed will be provided as Change Notices when existing data has been reviewed and incorporated.

#### 0 1 AUG 1996

#### AOR 1 CLASS

Applicable to the following ships:

AOR 6 and 7

Main Propulsion Machinery

Steam Turbine Double Reduction Gear Design SHP 32,000 Design RPM 105

#### Propellers

No. Installed 2

Type Fixed Pitch

Diameter 20.5'

Pitch 23.78' at 0.7 Radius

No. of Blades 4

Full Power Trial Requirements (based on 95% of design SHP and trial data)

Displacement (tons)	Mean Draft	Full Power Propeller RPM	Fuel (gal/hr) SF-76	JP-5
28,000 30,000 32,000 34,000 36,000 38,000 40,000 42,000	26' 27'-6 1/2" 29'-1" 29'-7 1/4" 32'-1 1/4" 33'-7 1/4" 35'-1 1/4" 36'-6"	103 103 102 102 102 101 101	2273	2321

Use Group 3 Injection Temperature Correction Table.

Speed		Fuel (gal/hr)	
(knots)	RPM	SF-76	JP-5
10	47	602	615
15	70	1053	1075

#### ARS 50 CLASS

Applicable to the following ships:

ARS 50, 51, 52 and 53

Main Propulsion Machinery

Deisel Single Reduction Gear
Diesel Engines Four Caterpillar D399
Design BHP & RPM 1100 @ 1225 RPM

Design SHP 4200 Design RPM 150

#### Propellers

No. Installed 2

Type Controllable Pitch, inside a kort nozzle.

Diameter 10.5' at 0.7 Radius

No. of Blades 4

Full Power Trial Requirements (determined from torsionmeter readings equivalent to 95% of design SHP (1,995 SHP/shaft))

The following engine parameters should not be exceeded when attempting to reach full power:

BHP/Engine: 1100 Engine RPM: 1225 Exh Gas Temp (Stack): 900°F Jacket Water Temp: 205°F Lube Oil Temp: 220°F

Note: 1. It may be necessary to use pitch trim to obtain full power.

2. No allowances are made for varying displacement, hull fouling, etc.

Fuel (gal/hr) SF-76 JP-5 278 290

Economy Trial Requirements

Speed Fuel (knots) RPM (gal/hr) SF-76 JP-5

\* Data not listed will be provided as Change Notices when existing data has been reviewed and incorporated.

#### 0 1 AUG 1996

#### AS 31 CLASS

Applicable to the following ship:

AS 32

Main Propulsion Machinery

Diesel Electric (AC)

Diesel Engines Six Fairbanks Morse 38TD-8 1/8

Design BHP & RPM 2655 @ 850 RPM

Design SHP 15,000 Design RPM 157

#### Propeller

No. Installed 1

Type Fixed Pitch

Diameter 18'

Pitch 14.72' at 0.7 Radius

No. of Blades 4

#### Full Power Trial Requirements

- 1. Primary method: Attain 157 SRPM (no corrections for displacement, time-out-of-dock, age of ship, fuel temp, or seawater injection temp). If unable to attain at least 149 SRPM, use alternate method below.
- 2. Alternate method: If unable to attain 149 SRPM, attainment of total engine torque of 93,680 ft-lbs (+0/-3000) is required for satisfactory demonstration of full power.

CAUTION: Because of design limitations, do not exceed 157 SRPM or 98,610 ft-lbs total engine torque.

Note: Individual engine torque is calculated as follows:

Engine  $HP = 1.34 \times Generator KW output$ 

Engine Torque [ft-lbs] =  $\frac{5252 \times \text{Engine HP}}{\text{Engine RPM}}$ 

Total Engine Torque is the sum of the torque supplied by all six on line engines.

No additional allowances are authorized for displacement, time-out-of-dock or age of ship because of propeller under pitch.

## 0 1 AUG 1996

AS 31 CLASS (Cont'd)

Maximum cylinder exhaust temperature shall not exceed 1100 °F. 1000 °F (normal at full load)

Fuel (gal/hr) SF-76 JP-5 1083 1105

Economy Trial Requirements

Speed RPM Fuel (knots) (gal/hr)

<sup>\*</sup> Data not listed will be provided as Change Notices when existing data has been reviewed and incorporated.

### 0 1 AUG 1996

#### AS 33 CLASS

Applicable to the following ship:

AS 33

Main Propulsion Machinery

Steam Turbine Double Reduction Gear, Fixed Pitch Design SHP 20,000 Design RPM 150

#### Propellers

No. Installed 1

Type Fixed Pitch

Diameter 18'

Pitch 16'-10" at 0.7 Radius

No. of Blades 6

Full Power Trial Requirements (based on 95% of design SHP and trial data)

Displacement (tons)	Mean Draft	Propeller RPM	Fuel (gal/hr) SF-76	JP-5
16,000 17,000 18,000 19,000 20,000 21,000	18'-11" 19'-10" 20'-8" 21'-6" 22'-5" 23'-4"	148.0 147.5 147.0 146.0 145.5 145.0	1843	1882

Use Group 3 Injection Temperature Correction Table.

Speed		Fuel (gal/h	r)
(knots)	RPM	SF-76	JP-5
10	68	587	600
15	100	1015	1037

#### 0 1 AUG 1996

#### AS 36 AND 39 CLASSES

Applicable to the following ships:

AS 36, 37, 39, 40 and 41

Main Propulsion Machinery

Steam Turbine Double Reduction Gear

Design SHP 20,000 Design RPM 150

Propellers

No. Installed 1

Type Fixed Pitch

Diameter 18'

Pitch 16'-10" at 0.7 Radius

No. of Blades 6

Full Power Trial Requirements (based on 95% of design SHP and trial data)

Displacement (tons)	Mean Draft	Propeller RPM	Fuel (gal/hr) SF-76	JP-5
16,000 17,000 18,000 19,000 20,000 21,000 22,000 23,000 24,000	18'-11" 19'-10" 20'-8" 21'-6" 22'-5" 23'-4" 24'-3" 25'-1"	148.0 147.5 147.0 146.0 145.5 145.0 144.0 143.5 143.0	1843	1882

Use Group 3 Injection Temperature Correction Table.

Speed		Fuel (gal/hr)	
(knots)	RPM	SF-76	JP-5
10 15	68 100	587 1015	600 1037

#### 0 1 AUG 1996

#### ATS 1 CLASS

Applicable to the following ships:

ATS 1, 2 and 3

Main Propulsion Machinery

Diesel		Single Reduction	Gear
Diesel	Engine	Four Caterpillar	Engines
	BHP & RPM	1700 @ 1650 RPM	
Design		150	
Design	SHP	6600	

#### Propellers

No. Installed	2
Type	Controllable Pitch, Escher Wyss
Diameter	11' 9"
Pitch	9.01' at 0.7 Radius
No. of Blades	4

Full Power Trial Requirements (determined from torsionmeter readings equivalent to 95% of design SHP (3,135 SHP/shaft))

The following engine parameters should not be exceeded when attempting to reach full power:

BHP/Engine	Fuel Rack	Exhaust Gas Temp.	Air Manifold
	Setting	(Individual Cylinder)	Pressure
1700 at	6.2 mm	1108 °F	20 psig at
1650 RPM			Full Load

Fuel (gal/hr) SF-76 JP-5 380 487

Economy Trial Requirements

Speed		Fuel
(knots)	RPM	(gal/hr)
,		SF-76 JP-5
•	<b>.</b>	+ +

\* Data not listed will be provided as Change Notices when existing data has been reviewed and incorporated.

#### CG 47 CLASS

Applicable to the following ships:

CG 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72 and 73

#### Main Propulsion Machinery

Gas Turbine Double Reduction Gear Gas Turbine Engines Four G.E. LM 2500 GT Design BHP & RPM 21,500 @ 3600 RPM Design SHP 80,000 Design RPM 168

#### Propellers

No. Installed Type Controllable Pitch Diameter 17' 26'2" at 0.7 Radius Pitch No. of Blades

Full Power Trial Requirements (determined from torsionmeter readings equivalent to 95% of design SHP (38,000 SHP/shaft)

#### CAUTION

#### Ensure the torque split between engines on a shaft does not exceed 6,000 ft-lbs

#### Notes:

- (1) No allowances need to be made for varying displacement, hull fouling, etc.
  (2) All bleed air is to be secured during this trial.

Fuel (gal/hr) SF-76 JP-5 5250 5355

#### 0 1 AUG 1996

CG 47 CLASS (Cont'd)

#### Economy Trial Requirements

#### Notes:

- (1) CG 47 through CG 68 and CG 71 For steady state single engine operation (trail shaft (15 knots) and split plant (22 knots), the main propulsion shaft torque shall be limited to a maximum value of 550,000 FT-LBS.
- (2) CG 69,70,72 and CG 73 For steady state single engine operation (trail shaft only), the main propulsion shaft torque shall be limited to a maximum value of 550,000 FT-LBS.
- (3) All bleed air is to be secured during this trial.

SPEED		Fu	lant Mode el al/hr)	Fue	wer Mode el al/hr)
(knots)	RPM	SF-76	JP-5	SF-76	JP-5
15 20 25	79 104 131	1356 1966 2766	1383 2005 2821	1706 2376 3226	1740 2425 3291

Trail Shaft Mode
Fuel
SPEED (gal/hr)
(knots) RPM SF-76 JP-5

\* \* \*

\* Data will be furnished on the next issue

#### CV 60 CLASS

Applicable to the following ship:

CV 62

Main Propulsion Machinery

Steam Turbine Double Reduction Gear

Design SHP 280,000 Design RPM 170

Propellers

No. Installed 4

Type Fixed Pitch

Diameter 21'

Pitch 24.9' at 0.7 Radius

No. of Blades 5

Full Power Trial Requirements (based on 95% of design SHP and trial data)

Displacement (tons)	Mean Draft	Ful Pro	l Power peller RPM Outboard	Fuel (gal SF-76	/hr) JP-5
( ,					
70,000	32'- 6"	160	162	22,578	23,047
72,000	33'- 3"	160	162		
74,000	34'- 0"	160	162		
76,000	34'- 10"	159	161		
78,000	35'- 7"	159	161		
80,000	36'- 4"	158	160		
82,000	37'- 1"	158	160		
84,000	37'- 11"	157	160		

Use Group 3 Injection Temperature Correction Table.

In addition to the above correction, a reduction in RPM is made to allow for hull fouling. For the first 20 months since last hull cleaning and painting, reduce the RPM by 3/4 of a revolution per month; for each additional month, reduce the RPM by 1/4 of a revolution per month.

(TIME-OUT-OF DOCK ALLOWANCE FACTOR of Enclosure 4 does not apply) Economy Trial Requirements (4 Boilers)

		Fuel	
Speed		(gal/	hr)
(knots)	RPM	SF-76	JP-5
15	68	3,262	3,330
20	92	5,235	5,343
25	116	9,040	9,227

## OPNAVINST 9094.1B 01 AUG 1996

CV 63 CLASS

Applicable to the following ships:

CV 63 and 64

Main Propulsion Machinery

Steam Turbine Double Reduction Gear

Design SHP 280,000 Design RPM 170

Propellers

No. Installed 4

Type Fixed Pitch

Diameter 21'

Pitch 24.9' at 0.7 Radius

No. of Blades 5

Full Power Trial Requirements (based on 95% of design SHP and trial data)

Displacement	Mean	Full Pow Propelle		Fuel (gal	/hr)
(tons)	Draft	Inboard	Outboard	SF-76	JP-5
70,000 72,000 74,000 76,000 78,000 80,000	32'- 3" 33'- 1" 33'- 10" 34'- 8" 35'- 6" 36'- 3" 37'- 1"	160 160 160 159 159 158	162 162 162 161 161 160	22,648	23,118
84,000	37'- 10"	157	160		

Use Group 3 Injection Temperature Correction Table

In addition to the above correction, a reduction in RPM is made to allow for hull fouling . For the first 20 months since last hull cleaning and painting, reduce the RPM by 3/4 of a revolution per month; for each additional month, reduce the RPM by 1/4 of a revolution per month.

(TIME-OUT-OF DOCK ALLOWANCE FACTOR of Enclosure 4 does not apply) Economy Trial Requirements (4 Boilers)

		Fuel	
Speed		(gal/1	hr)
(knots)	RPM	SF-76	JP-5
15	68	3,108	3,173
20	92	5,099	5,205
25	116	9,240	9,432

#### CV 66 CLASS

Applicable to the following ship:

CV 66

Main Propulsion Machinery

Steam Turbine Double Reduction Gear

Design SHP 280,000 Design RPM 170

Propellers

No. Installed 4 Type Fixed Pitch

Diameter 21'

Pitch 24.1' at 0.7 Radius

No. of Blades 5

Full Power Trial Requirements (based on 95% of design SHP and trial data)

Displacement	Mean	Full Pow Propelle		Fuel (gal	/hr)
(tons)	Draft	Inboard	Outboard	SF-76	JP-5
70,000 72,000 74,000 76,000 78,000 80,000 82,000 84,000	32'- 3" 33'- 0" 33'- 10" 34'- 7" 35'- 4" 36'- 2" 36'- 11" 37'- 8"	172 171 171 170 170 169 169 168	174 173 173 172 172 171 171	22,133	23,593

Use Group 3 Injection Temperature Correction Table

In addition to the above correction, a reduction in RPM is made to allow for hull fouling. For the first 20 months since last hull cleaning and painting, reduce the RPM by 3/4 of a revolution per month; for each additional month, reduce the RPM by 1/4 of a revolution per month.

(TIME-OUT-OF DOCK ALLOWANCE FACTOR of Enclosure 4 does not apply) Economy Trial Requirements (4 Boilers)

		Fuel	
Speed		(gal/	hr)
(knots)	RPM	SF-76	JP-5
15	70	2,955	3,016
20	92	5,242	5,351
25	116	9,203	9,394

Enclosure (1)

#### 0 1 AUG 1996

CV 67 CLASS

Applicable to the following ship:

CV 67

Main Propulsion Machinery

Steam Turbine Double Reduction Gear

Design SHP 280,000 Design RPM 170

Propellers

No. Installed 4

Type Fixed Pitch

Diameter 21'

Pitch 24.1' at 0.7 Radius

No. of Blades 5

Full Power Trial Requirements (based on 95% of design SHP and trial data)

Displacement (tons)	Mean Draft	Full Pow Propelle Inboard		Fuel (gal/hr SF-76	) JP-5
70,000 72,000 74,000 76,000 78,000 80,000 82,000 84,000	31'- 5" 32'- 3" 33'- 0" 33'- 10" 34'- 7" 35'- 4" 36'- 2" 36'- 11"	169 168 168 167 167 166 166	175 174 174 173 173 172 172	22,160	22,620

Use Group 3 Injection Temperature Correction Table

In addition to the above correction, a reduction in RPM is made to allow for hull fouling. For the first 20 months since last hull cleaning and painting, reduce the RPM by 3/4 per month; for each additional month, reduce the RPM by 1/4 per month.

(TIME-OUT-OF DOCK ALLOWANCE FACTOR of Enclosure 4 does not apply) Economy Trial Requirements (4 Boilers)

		Fuel		
Speed		(gal/hr)		
(knots)	RPM	SF-76	JP-5	
15	73	3,593	3,668	
20	95	5,398	5,510	
25	120	9,292	9,485	

#### DD 963 CLASS

Applicable to the following ships:

DD 963, 964, 965, 966, 967, 968, 969, 970, 971, 972, 973, 974, 975, 976, 977, 978, 979, 980, 981, 982, 983, 984, 985, 986, 987, 988, 989, 990, 991, 992 and 997.

#### Main Propulsion Machinery

Gas Turbine	Double Reduction Gear
Gas Turbine Engines	Four G.E. LM 2500 GT
Design BHP	21,500 @ 3600 RPM
Design SHP	80,000
Design RPM	168

#### Propellers

No. Installed	2
Type	Controllable Pitch
Diameter	17'
Pitch	26'2" at 0.7 Radius
No of Blades	5

Full Power Trial Requirements (determined from torsionmeter readings equivalent to 95% of design SHP (38,000 SHP/shaft))

#### CAUTION

## Ensure the torque split between engines on a shaft does not exceed 6,000 ft-lbs

#### Notes:

- (1) Recommend Full Power Mode to achieve speed in excess of 22 knots
- (2) No allowances need to be made for varying displacement, hull fouling, etc.
  - (3) All bleed air is to be secured during this trial.

Fuel (gal/hr) SF-76 JP-5 5200 5304

### OPNAVINST 9094.1B 01 AUG 1996

#### DD 963 CLASS (Cont'd)

#### Economy Trial Requirements

#### Notes:

(1) For steady state single engine operation (split plant and trail shaft operations), the main propulsion shaft torque shall be limited to a maximum value of 550,000 FT-LBS.

(2) All bleed air is to be secured during this trial.

Speed (knots)	RPM			Full Power Mod Fuel (gal/hr) SF-76	e JP-5
15	72	1,150	1,173	1,520	1,550
20	97	1,670	1,704	2,070	2,111
25	122	2,430	2,479	2,880	2,977

Trail Shaft Mode Fuel
Speed (gal/hr)
(Knots) RPM SF-76 JP-5

<sup>\*</sup> Data will be furnished on the next issue

#### DDG 51 CLASS

Applicable to the following ships:

DDG 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77 and 78

Main Propulsion Machinery

Gas Turbine Double reduction Gear Gas Turbine Engines Four G.E. LM 2500 GT Design BHP 26,500 @ 3600 RPM 100,000

Design SHP 100,00 Design RPM 168

#### Propellers

No. Installed 2

Type Controllable Pitch

Diameter 17'

Pitch 29'2" at 0.7 Radius

No. of Blades 5

Full Power Trial Requirements (determined from torsionmeter readings equivalent to 95% of design SHP (47,500/shaft))

#### CAUTION

## Ensure the torque split between engines on a shaft does not exceed 6,000 ft-lbs

#### Notes:

(1) No allowances need to be made for varying displacement, hull fouling, etc.

(2) All bleed air is to be secured during this trial.

Fuel (gal/hr) SF-76 JP-5

5982 6100

### OPNAVINST 9094.1B 01 AUG 1996

#### DDG 51 CLASS (Cont'd)

## Economy Trial Requirements

#### Notes:

(1) All bleed air is to be secured during this trial.

Speed		Fu	Split Plant Mode Fuel (gal/hr)		Full Power Mode Fuel (gal/hr)	
(knots)	RPM	SF-76	JP-5	SF-76	JP-5	
15	66	1128	1150	1522	1552	
20	88	1580	1611	1947	1986	
25	114	2430	2479	2787	2843	

	Trai	l Shaft	Mode		
		Fuel			
Speed	(gal/hr)				
(knots)	RPM	SF-76	JP-5		
15	*	*	*		

<sup>\*</sup> Data will be furnished on the next issue

#### DDG 993 CLASS

Applicable to the following ships:

DDG 993, 994, 995 and 996

Main Propulsion Machinery

Double Reduction Gear Gas Turbine Four G.E. LM 2500 GT Gas Turbine Engines 80,000 Design SHP

Design RPM 168

21,500 @ 3600 RPM Design BHP

Propellers

No. Installed 2

Type Controllable Pitch

17' Diameter

Pitch 26'2" at 0.7 Radius

No. of Blades

Full Power Trial Requirements (determined from torsionmeter readings equivalent to 95% of design SHP (38,000 SHP/Shaft)

#### CAUTION

#### Ensure the torque split between engines on a shaft does not exceed 6,000 ft-1bs

#### Notes:

- (1) Recommend Full Power Mode to achieve speed in excess of 22 knots
- (2) No allowances need to be made for varying displacement, hull fouling, etc.
  - (3) All bleed air is to be secured during this trial.

Fuel (gal/hr) SF-76 JP-5

5280 5386

## 0 1 AUG 1996

#### DDG 993 Class (Cont'd)

#### Economy Trial Requirements

#### Notes:

(1) For steady state single engine operation (split plant and trail shaft operations), the main propulsion shaft torque shall be limited to a maximum value of 550,000 FT-LBS.

(2) All bleed air is to be secured during this trial.

Speed		Split Pl Fue (ga		Full Powe Fuel (gal	
(knots)	RPM	SF-76	JP-5	SF-76	JP-5
15 20 25	72 98 125	1216 1836 2686	1240 1873 2740	1536 2196 3116	1567 2240 3178
Speed (knots)	RPM	Trail Sha Fue (ga: SF-76			
15	*	*	*		

<sup>\*</sup> Data will be furnished on the next issue

#### FFG 7 CLASS

Applicable to the following ships:

FFG 7, 8, 9, 11, 12, 13, 14, 15, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 36, 37, 38, 39, 40, 41, 42, 43, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, and 61

#### Main Propulsion Machinery

Gas Turbine	Double Reduction Gear
Gas Turbine Engines	Two G.E. LM 2500 GT
Design BHP	20,500 @ 3600 RPM
Design SHP	40,000
Design RPM	180

#### Propellers

No. Installed	1
Туре	Controllable Pitch
Diameter	16.5'
Pitch	23.5' at 0.7 Radius
No. of Blades	5

Full Power Trial Requirements (based on 95% of design SHP and trials data)

# CAUTION Ensure the torque split between engines on a shaft does not exceed 6,000 ft-lbs

Displacement (tons)	Mean Draft	Full Power Propeller RPM	Fuel (gal/hr) SF-76	JP-5
3,400 3,600 3,800 4,000 4,100 4,200	14'-4" 14'-10" 15'-4" 15'-7" 16'-1" 16'-4"	180 180 179 178 177 176	2560	2614

#### Notes:

- (1) All bleed air to be secured during this trial.
- (2) Use Time-out-of-Dock Allowance Factors only.
- (3) Minimum pitch required during F.P. run is 23.5'.

# OPNAVINST 9094.1B 01 AUG 1996

FFG 7 CLASS (Cont'd)

Speed		Er Fi	ingle ngine Mo nel gal/hr)	Two Engine Mode Fuel (gal/hr)	
(knots)	RPM	SF-76	JP-5	SF-76	JP-5
15 20 25	84 114 144	620 940 	632 959 	810 1160 1730	826 1183 1765

#### LCC 19 CLASS

Applicable to the following ships:

LCC 19 and 20

Main Propulsion Machinery

Steam Turbine Double Reduction Gear Design SHP 20,000 Design RPM 115

Propellers

No. Installed 1

Type Fixed Pitch

Diameter 20'

Pitch 24.82' at 0.7 Radius

No. of Blades 4

Full Power Trial Requirements (based on 95% of design SHP and trial data)

Displacement (tons)	Mean Draft	Full Power Propeller RPM	Fuel (gal/hr) SF-76	JP-5
15,000 16,000 17,000 18,000 19,000 20,000	22'-1 1/4" 23'-2 1/2" 24'-2 1/4" 25'-4 1/4" 26'-5" 27'-5"	113.5 113.0 112.0 111.5 110.5 109.7	1927	1967

Use Group 3 Injection Temperature Correction Table.

Speed (knots)	RPM	Fuel (gal/hr SF-76	JP-5
10 15	51 74	757 990	773 1011
Enclosure (1)		36	

#### OPNAVINST 9094.1B 01 AUG 1996

#### LHA 1 CLASS

Applicable to the following ships:

LHA 1, 2, 3, 4 and 5

Main Propulsion Machinery

Steam Turbine Double Reduction Gear Design SHP 70,000 Design RPM 180

#### Propellers

No. Installed 2
Type Fixed Pitch
Diameter 16'-6"
Pitch 18.6' at 0.7 Radius
No. of Blades 6

Full Power Trial Requirements (based on 95% of design SHP and trial data)

Displacement	Mean Draft	Full Power Propeller		
(tons)		RPM	SF-76	JP-5
32,800 33,900 35,000 36,100 37,200 38,300 39,400	22'-8 3/4" 23'-2" 24'-10 3/4" 24'-3 3/4" 24'-11" 25'-6" 26'-2"	178.0 177.5 177.0 176.5 176.0 175.5	6550	6681
40,500	26'-9"	174.5		
41,600	27'-3 3/4"	174.0		

Use Group 3 Injection Temperature Correction Table.

Speed (knots)	RPM	Single Bo Cross Con Fuel (gal/hr) SF-76		Two Boilers Split Plant Fuel (gal/hr) SF-76	JP-5
15	100	2112	2155	2222	2268
20	136	3575	3648	3630	3704

#### LHD 1 CLASS

Applicable to the following ships:

LHD 1, 2, 3 and 4

Main Propulsion Machinery

Steam Turbine Double Reduction Gear Design SHP 70,000 Design RPM 180

Propellers

No installed 2

Type Fixed Pitch

Diameter 16'-6"

Pitch 18'-6" at 0.7 Radius

No. of Blades 6

Full Power Trial Requirements (based on 95% of design SHP and trial data)

Displacement (tons)	Mean Draft	Full Power Propeller RPM		JP-5
35,000 36,000 37,000 38,000 39,000 40,000 41,000 42,000 43,000	23'-8 3/4" 24'-3" 24'-9" 25'-3 1/4" 25'-9 1/4" 26'-3 1/2" 26'-9 1/2" 27'-3 1/2" 27'-9 1/2"	177.5 177.5 177.0 177.0 176.5 176.0 176.0 175.5	6250	6380

Use Group 3 Injection Temperature Correction Table.

Doomony .		quara cincurco			
_		Single Cross C Fuel	Boiler Connected	Two Boil Split Pl Fuel	
Speed		(gal/hr	• )	(gal/hr)	
(knots)	RPM	SF-76		SF-76	JP-5
15	103	2126	2170	2258	2305
20	138	3465	3537	3444	3515
Enclosure	e (1)		38		

#### OPNAVINST 9094.1B 01 AUG 1996

#### LPD 4 CLASS

Applicable to the following ships:

LPD 4, 5, 6, 7, 8, 9, 10, 12, 13, 14 and 15

Main Propulsion Machinery

Steam Turbine Double Reduction Gear

Design SHP 24,000 Design RPM 235

#### Propellers:

No. Installed 2

Type Fixed Pitch

Diameter 12.5'

Pitch 11.8' at 0.7 Radius

No. of Blades 5

Full Power Trial Requirements (based on 95% of design SHP and trial data)

Mean Draft	Full Power Propeller	Fuel (gal/hr)	
	RPM*	SF-76	JP-5
18'- 4"	221.5	2224	2270
19'-10"	221.0		
19'- 4"	220.5		
19'-11"	220.0		
20'- 5"	219.5		
20'-11"	219.0		
21'- 5"	218.5		
21'-11"	218.0		
	18'- 4" 19'-10" 19'- 4" 19'-11" 20'- 5" 20'-11" 21'- 5"	Mean Draft Propeller RPM*  18'- 4" 221.5 19'-10" 221.0 19'- 4" 220.5 19'-11" 220.0 20'- 5" 219.5 20'-11" 219.0 21'- 5" 218.5	Mean Draft Propeller (gal/hr) RPM* SF-76  18'- 4" 221.5 2224  19'-10" 221.0  19'- 4" 220.5  19'-11" 220.0  20'- 5" 219.5  20'-11" 219.0  21'- 5" 218.5

<sup>\*</sup> Restricted to 210 RPM prior to completion of SHIPALT LPD-301D

Injection Temperature Correction Table

Injection Temperature °F Correction Factor

75 and below 1.000 80 0.998 85 0.996

# 0 1 AUG 1996

## LPD 4 CLASS (Cont'd)

Speed		Fuel (gal/	hr)
(knots)	RPM	SF-76	JP-5
10	110	584	596
15	164	1046	1068

#### 0 1 AUG 1996

#### LPH 2 CLASS

Applicable to the following ships:

LPH 9 and 11

Main Propulsion Machinery

Steam Turbine Double Reduction Gear Design SHP 22,000 Design RPM 115

#### Propellers

No. Installed 1

Type Fixed Pitch

Diameter 21'

Pitch 22' 6" at 0.7 Radius

No. of Blades 4

Full Power Trial Requirements (based on 95% of design SHP and trial data)

Displacement (tons)	Mean Draft	Full Power Propeller RPM	Fuel (gal/hr) SF-76	JP-5
11,000 12,000 13,000 14,000 15,000 16,000 17,000 18,000 19,000 20,000	17'-9" 19' 20'-4" 21'-6" 22'-9" 23'-11" 25'-1" 26'-2" 27'-4" 28'-6"	116 116 115 115 114 114 113 113 112 111.5	1774	1811

Use Group 3 Injection Temperature Correction Table.

Speed (knots)	D DM	Fuel (gal/hr) PM SF-76 J		
(Knots)	RPM	SF - 76	JP-5	
10	48	520	531	
15	70	719	734	
20	95	1237	1263	

#### LSD 36 CLASS

Applicable to the following ships:

LSD 36, 37, 38, 39 and 40

Main Propulsion Machinery

Steam Turbine Double Reduction Gear Design SHP 24,000 Design RPM 235

#### Propellers

No. Installed 2
Type Fixed Pitch
Diameter 12.5'
Pitch 11.9' at 0.7 Radius
No. of Blades 5

Full Power Trial Requirements (based on 95% of design SHP and trial data)

Displacement (tons)	Mean Draft	Full Power Propeller RPM	Fuel (gal/hr) SF-76	JP-5
10,000 11,000 12,000 13,000	12'- 7-1/4" 15'- 9-1/2" 16'- 10-3/4"	229 228 227 226	2425	2475
14,000 15,000	19'- 1-1/4" 20'- 1-1/4"	225 224		

Use Group 3 Injection Temperature Correction Table

Speed		Fuel (gal/	hr)
(knots)	RPM	SF-76	JP-5
10	100	561	573
15	151	1038	1059
20	208	2023	2065

#### 0 1 AUG 1996

LSD 41 CLASS

Applicable to the following ships:

LSD 41, 42, 43, 44, 45, 46, 47, and 48

Main Propulsion Machinery

Diesel Double Reduction Gear

Diesel Engines Four Colt-Pielstick 16PC 2.5V

Design BHP 8,500 @520 RPM

Design SHP 33,000 Design RPM 165

#### Propellers

No. Installed 2

Type Controllable Pitch

Diameter 13.5'

Pitch 20'5" at 0.7 Radius

No. of Blades 5

Full Power Trial Requirements (determined from torsionmeter readings and propulsion machinery control system capability (14,000 SHP/shaft))

The following diesel engine parameters should not be exceeded when attempting to reach full power:

Engine RPM	Exhaust Gas Temp (Combined)	Jacket Water Temp	Inlet Lube Oil Temp
520	1050 °F	185 °F	140 °F

No allowances are made for varying displacement, hull fouling, etc.

Fuel (gal/hr) SF-76 JP-5

1780 1860

Split Plant Trial Requirements (determined from torsionmeter reading equivalent to 95% of design SHP in this mode(6,000 SHP))

#### 0 1 AUG 1996

#### LSD 41 CLASS (Cont'd)

Economy Trial Requirements

#### Notes:

(1) For steady state single engine operation (split plant operations), the main propulsion shaft torque shall be limited to a maximum 95% of single engine torque.

Speed (knots)	RPM	Fuel (gal/hr	lant Mode	Two Engines Full Power Fuel (gal/hr) SF-76	
10	*	*	*		
15	*	*	*	*	*
20	*			*	*

<sup>\*</sup> Data not listed will be provided as Change Notices when existing data has been reviewed and incorporated.

#### OPNAVINST 9094.1B 01 AUG 1996

#### LSD 49 CLASS

Applicable to the following ships:

LSD 49, 50, and 51

Main Propulsion Machinery

Deisel Double Reduction Gear

Deisel Engines Four Colt-Pielstick 16PC 2.5V

Design BHP 8,500 @520 RPM

Design SHP 33,000 Design RPM 165

Propellers

No. Installed 2

Type Controllable Pitch

Diameter 13.5'

Pitch 20'5" at 0.7 Radius

No. of Blades 5

Full Power Trial Requirements (determined from torsionmeter readings equivelant to 95% of design SHP (15,675 SHP/haft))

The following diesel engine parameters should not be exceeded when attempting to reach full power:

Engine RPM	Exhaust Gas Temp	Jacket Water	Inlet Lube Oil
	(Combined)	Temp	Temp
520	1050 °F	185 °F	140 °F

No allowances are made for varying displacement, hull fouling, etc.

Fuel (gal/hr) SF-76 JP-5

\* Data not listed will be provided as Change Notices when existing data has been reviewed and incorporated.

Split Plant Trial Requirements (determined from torsionmeters reading equivalent to 95% of design SHP (6,000 SHP))

#### 0 1 AUG 1996

#### LSD 49 CLASS (Cont'd)

Economy Trial Requirements

#### Notes:

(1) For steady state single engine operation (split plant and trail shaft operations), the main propulsion shaft torque shall be limited to a minimum 95% of single engine torque.

Speed		Spl Fue	gle engine it Plant Mode :l .l/hr)	Two Engines Full Power Mode Fuel (gal/hr)	
(knots)	RPM	SF-76	JP-5	SF-76	JP-5
10	*	*	*		
	*	*	*	*	*
20	*			*	*

<sup>\*</sup> Data not listed will be provided as Change Notices when existing data has been reviewed and incorporated.

#### 0 1 AUG 1998

#### LST 1182 CLASS

Applicable to the following ships:

LST 1189, and 1194

Main Propulsion Machinery

Diesel Engines

Six ALCO 16-251C

Design BHP

2750 BHP at 1,000 ERPM

Designed SHP Designed SRPM 8,000 228

Reduction Gear:

Manufacturer

General Electric

Type

Single Red.

Gear Ratio

Double Helical 4.3934:1

Propellers

No. Installed 2

Type

Controllable Pitch

Diameter

11.5'

Pitch (design) 12.33' at 0.7 Radius

No. of Blades 4

Full Power Trial Requirements (based on diesel engine capability and trial data)

The following engine parameters should not be exceeded when attempting to reach full power:

BHP/	Engine	Fuel Pump	Exhaust	Turbo Intake
Engine	RPM	Rack Setting	Temp	Man.(17 psig min)
2750	1000	* 29.75 ± 1/4mm ** 29 +0 - 1/4mm	1050°F(Max)	* 18-22 psig ** 28-28 psig

#### Note:

<sup>\*-</sup> ALCO Turbocharger Part No. 22600181 installed \*\*- ALCO Turbocharger Part No. 22602149 installed

#### 0 1 AUG 1996

#### LST 1182 CLASS (Cont'd)

Fouling: To allow for hull fouling and engine degradation, the minimum propeller pitch at full power shaft speed is as follows:

- 1. Up to 6 months out of dock: 12.2'
- 2. Between 6 months and 12 months out of dock: 11.9'
- 3. Between 12 months and 18 months out of dock: 11.6'
- 4. Over 18 months out of dock: 10.9'

Note: Time out of dock shall be interpreted to mean the time from the last docking where the hull has been cleaned and recoated or from the last full (complete) waterborne hull cleaning. The propeller pitches prescribed are considered valid only for operation at full load design displacement plus or minus 200 tons.

Displacement: Based on LST 1183 special performance trials, the impact on ships speed (and thus pitch) due to displacement change is that a 10 percent decrease/increase in displacement would result in a 4 percent increase/decrease in ship speed (and thus pitch) at constant power output.

#### 0 1 AUG 1996

MCM 1 CLASS (Waukesha Engine)

Applicable to the following ships:

MCM 1 and 2

Main Propulsion Machinery

Diesel Single Reduction Gear

Diesel Engines Four Waukesha Diesel Engines (Model L1616

DSIN)

Design BHP 600 @ 2,000 ERPM

Design SHP 2350 Design SRPM 180

Propellers

No. Installed 2

Type Controllable Pitch

Diameter 7'0"

Pitch (design) 12.46' at 0.70 Radius

No. of Blades 5

Full Power Trial Requirements (determined from torsionmeter readings equivalent to 95% of design SHP (1,116 SHP/shaft))

The following engine parameters should not be exceeded when attempting to reach full power:

BHP/ Engine	Engine RPM	Intake Manifold Pressure	Lube Oil Sump Temp	Jacket Water Temp	Exh Gas Pre Turbo Temp
600	2000	65" Hg absolute	225°F	185° <b>F</b>	910°F

Fuel (gal/hr)

SF-76 JP-5

157

161

#### NOTES:

- 1. Use pitch trim to obtain full power as necessary.
- 2. No allowances are made for varying displacement, or liquid load.
  - 3. Assumes the 24 hour Average Electric Load is 294 KW.

#### MCM 1 CLASS (IF Engine)

Applicable to the following ships:

MCM 3 through 14

Main Propulsion Machinery

Diesel Single Reduction Gear

Dieasel Engines Four Isotta Fraschini (Model ID 36 SS6 V-AM)

Design BHP 600 @1800 ERPM

Design SHP 2300 Design SRPM 176

Propellers:

No. Installed 2

Type Controllable Pitch

Diameter 7'0"

Design Pitch 12.46' at 0.70 Radius

No. of Blades 5

Full Power Trial Requirements (determined from torsionmeter readings equivalent to 95% of design SHP (1,092 SHP/shaft))

The following engine parameters should not be exceeded when attempting to reach full power:

BHP/ Engine	Engine RPM	Intake Manifold Pressure	Lube Oil Sump Temp Temp	Jacket Water Temp	Exh Gas pre-Turbo Temp
600	1800	46" Hg absolute	220°F	195°F	1112°F

Fuel (gal/hr) SF-76 JP-5

165 169

NOTES:

- 1. Use pitch trim to obtain full power as necessary.
- 2. No allowances are made for varying displacement, or liquid load.
  - 3. Assumes the 24 hour Average Electric Load is 294 KW.

## 0 1 AUG 1996

#### MCS 12 CLASS

Applicable to the following ships:

MCS 12

Main Propulsion Machinery

Steam Turbine Double Reduction Gear Design SHP 22,000 Design RPM 115

#### Propellers

No. Installed 1

Type Fixed Pitch

Diameter 21'

Pitch 22' 6" at 0.7 Radius

No. of Blades 4

Full Power Trial Requirements (based on 95% of design SHP and trial data)

Displacement	Mean Draft	Full Power Propeller	Fuel (gal/hr)	
(tons)		RPM	SF-76	JP-5
11,000	17'-9" 19'	116 116	1774	1811
12,000 13,000	20'-4"	115		
14,000 15,000	21'-6" 22'-9"	115 114		
16,000 17,000	23'-11" 25'-1"	114 113		
18,000 19,000	26'-2" 27'-4"	113 112		
20,000	28'-6"	111.5		

Use Group 3 Injection Temperature Correction Table.

Speed		Fuel (gal/hr)		
(knots)	RPM	SF-76	JP-5	
10	48	520	531	
15	70	719	734	
20	95	1237	1263	

#### MHC 51 CLASS

Applicable to the following ships:

MHC 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, and 62

Main Propulsion Machinery

Two Isotta Fraschini Engines, 8 cylinder, Model ID36 SS8V- AM

Design BHP 800 @1800 RPM (at engine flywheel)

Design SHP 1382 @ 87 PRPM (663 SRPM)

Two Integrated Fluid Variator and Gearbox (IFVG)

Fluid Coupling 3% slip during normal transit mode

Variable slip in minehunting mode

Gear Ratio 2.63:1

Propellers:

No. Installed

Type Voith Schneider 21 GS, cyclodial propeller

Diameter 2100 mm (propeller blade orbit)

Design Pitch Not Applicable

No. of Blades

1600 mm Blade Length

Worm Gear Ratio 7.625:1 (propeller input shaft RPM/propeller

output RPM)

#### Full Power Trial Requirements

Design full power is defined as 741 SHP per shaft at 663 SRPM (87 PRPM) measured at the misalignment coupling. Successfull demonstration of full power is a minimum average of 703 SHP at 663 SRPM for each shaft. Full power is measured by the ship's torsionmeters. Propeller pitch may need to be adjusted to obtain acceptable performance. In attempting to reach full power, propulsion equipment must not exceed allowable operational limits as defined by equipment technical manuals and incorporated in the control system's alarms. No allowances are made for varying hull displacements or propeller/hull fouling.

> \*Fuel (gal/hr) SF-76 JP-5

103 105

\* Assumes a 24 hour average electric load of 193 kW with one SSDG on line and propulsion train developing 703 SHP.

Enclosure (1)

#### PC 1 CLASS

Applicable to the following ships:

PC 1, 2, 3, 4, 5, 6, 7, 8, 9 and 10

Main Propulsion Machinery

Diesel Reduction Gears Four Reintjes Model WVS 2232,

Reduction Ratio 2.025 :1

Diesel Engine Four 16 cylinder Paxman, Valenta, Diesel

Engines, 4 Shafts

Design BHP 3350 @ 1500 RPM

Design SRPM 740 Design SHP 13,000

Propellers:

No. Installed 4

Type Fixed Pitch

Diameter 50" No. of Blades 5

Full Power Trial Requirements (determined from torsionmeter readings equivalent to 95% of design SHP (3,088 SHP/shaft))

Fuel (gal/hr) SF-76 JP-5

695 708

# SEAWATER INJECTION TEMPERATURE CORRECTION TABLES

# SEAWATER INJECTION CORRECTION TABLE

The full power propeller RPM for steam-driven vessels is to be corrected for seawater injection temperature by the following factors. Use the factor corresponding to the closest injection temperature. Do not interpolate.

Group 1 Group 2	NOT USED Injection Temperature, 50 55 60 65 70 75 80 85 90	°F	Correction Factor 1.0068 1.0051 1.0029 1.0000 0.9956 0.9877 0.9802 0.9728 0.9655
Group 3	Injection Temperature, 50 55 60 65 70 75 80 85 90	°F	Correction Factor 1.0194 1.0178 1.0154 1.0123 1.0072 1.0000 0.9925 0.9854 0.9784
Group 4	Injection Temperature, 50 55 60 65 70 75 80 85 90	°F	Correction Factor 1.0271 1.0253 1.0231 1.0202 1.0157 1.0091 1.0000 0.9924 0.9858
Group 5	Injection Temperature, 75 and below 80 85 90	°F	Correction Factor 1.0000 0.9925 0.9854 0.9784

# TIME-OUT-OF-DOCK AND SHIP AGE CORRECTION TABLES

## TIME-OUT-OF-DOCK ALLOWANCE FACTOR

Time-out-of-dock is defined as the time from the last docking where the hull has been cleaned and recoated or from the last full (complete) waterborne hull cleaning. When ablative paint is used for recoating, the self polishing paint factor shall be used.

		Self Polishing Paint
Months Since Bottom Cleaned and Coated	Correction Factor for RPM	Correction Factor for RPM
0-3	1.000	1.000
4-6	0.990	0.994
7-12	0.980	0.988
13-18	0.970	0.982
19-24	0.960	0.975
over 24	0.950	0.969

#### AGE ALLOWANCE FACTOR

Age is defined as the time span since the ship was originally comissioned.

Corrector Factor for RPM
1.000 0.998
0.996
0.994
0.992
0.990
0.988
0.986
0.984
0.982
0.980

FUEL TEMPERATURE CORRECTION TABLE

## 0 1 AUG 1996

# Correction Factor To Be Applied to Reduce Full Power RPM For Fuel Temperature Above 60 °F STEAM PROPULSION SHIPS ONLY

Temperature Factor °F	RPM Reduction When Burning SF-76/JP-5
Up to 60	None
61 - 70	0.998
71 - 80	0.995
81 - 90	0.992
91 - 100	0.989
101 - 110	0.986
111 - 120	0.983
121 - 125	0.981

# SAMPLE FULL POWER TRIAL COMPUTATIONS

# 0 1 AUG 1996

# SAMPLE FULL POWER TRIAL COMPUTATIONS

1.	Ship: Displacement: Injection Temp: Time-Out-of-Dock: Age: Fuel Temp:	LHD 1 38,000 tons 72 °F 142 Days (Ab 3 Years 85 °F	Full Power Trial Requirement (Without Corrections)  177 RPM  lative Paint)	Correction Factor  1.0072 0.994 1.000 0.992
	Full Power	Trial Require	ment	
	= 177 x = 175.7 = 176 R	•	94 x 1.000 x 0.992	
2.	Ship: Displacement: Injection Temp: Time-Out-of-Dock: Age: N/A Fuel Temp: N/A	FFG 7 3,800 tons N/A 954 Days (32		0.950
	Full Power	Trial Require	ment	
	= 180 x = 171	0.9500		
3.	Ship: Displacement: Injection Temp: Time-Out-of-Dock: Age: Fuel Temp:	DDG 51 8,000 N/A N/A N/A N/A		
		Trial Require O SHP/shaft (	ment Determined from Tors	sionmeter)
4.	Ship: Displacement: Injection Temp: Time-Out-of-Dock: Age: 30 Ye Fuel Temp: 93 °F	80°F 850 Days (28	160 RPM (Outboard) 158 RPM (Inboard) months)	0.9925 * 0.980 0.989

# SAMPLE FULL POWER TRIAL COMPUTATIONS (Cont'd)

 $^\star$  Enclosure (3) does not apply. Enclosure (1) applies as follows: To allow for fouling, reduce the RPM by 17 (15 for the first 20 months and 2 for the remaining 8 months).

Full Power Trial Requirement

Inboard = 158 x 0.9925 x 0.980 x 0.989 - 17 = 134.98 = 135 RPM

Outboard = 160 x 0.9925 x 0.980 x 0.989 - 17 = 136.91 = 137 RPM

NOTE: Always round RPM off to the nearest whole number.